

An overview of WEST SYSTEM® epoxies

Standard epoxy

105 Resin-based epoxy



105 Epoxy Resin
205 Fast Hardener
206 Slow Hardener
207 Coating Hardener
209 Extra Slow Hardener

A versatile low-viscosity epoxy system used for wooden boat building, composite construction and repairs that require high-strength, waterproof coating, bonding, and filling.

Cures over a wide temperature range with one of four hardeners.

Excellent thin-film characteristics for wetting out fabrics, penetrating porous material, and barrier coating.

Easily modified for a wide range of working conditions and applications.

The world's most reliable and widely used marine epoxy.

Specialty epoxies

G/flex Epoxy



G/flex 650 (liquid) Epoxy
G/flex 655 Thickened Epoxy Adhesive

An easy-to-use, toughened epoxy designed to make structural bonds that absorb the stresses of extraordinary expansion, contraction, shock, and vibration.

Glues resinous and wet woods, hardwoods, and a wide range of dissimilar materials.

Makes permanent, waterproof repairs to aluminum, plastic, and wooden boats.

Provides a relatively long open or working time and a quick overall cure.

Can be modified with WEST SYSTEM fillers.

G/5 Five-Minute Adhesive



G/5 865 Five-Minute Adhesive

An easy-to-use epoxy for quick repairs and general bonding.

Use for making jigs and fixtures quickly and to hold parts in position while standard epoxy bonds cure.

Not intended for continuously wet applications.

Can be modified with WEST SYSTEM fillers.